

**NWC  
Roof  
Asset  
Management  
Program**

# **RAMP Energy Efficiency**

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June 16, 2010**

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Y-12 National Security Complex  
Kansas City Plant  
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Nevada Test Site  
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# Energy Efficiency Current Guidelines

- ASHRAE 90.1
- Executive Order 13423
- National Energy Policy Act of 2005
- California Title 24
- International Energy Conservation Code (IECC)
- LEED

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# Energy Efficiency RAMP Current Practices

- Use of White/Light Capsheet for reflectivity/emissivity
- Use of White PVC/TPO for reflectivity/emissivity
- Proactive Repairs
  - Prevents wet insulation and reduced R-value
  - Extends roof life - delays landfill waste
- Double-layer insulation
  - Minimizes thermal transfer through joints
- Top layer adhered
  - Prevents thermal transfer from metal fasteners
- Polyisocyanurate (primary insulation)
  - Most thermally efficient available (6.00 R per inch) (LTTR)

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# Energy Efficiency Opportunities for Improvement

Not exactly what we mean by “Going Green”



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# ***Executive Order 13423***

- Energy Efficiency
- Renewable Energy
- Sustainable Environmental Practices
- Hazardous Material Reduction

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# ***Executive Order 13423***

## ***Energy Efficiency***

### **Policy:**

**(b) improve energy efficiency and reduce greenhouse gas emissions of the agency, through reduction of energy intensity by (i) 3 percent annually through the end of fiscal year 2015, or (ii) 30 percent by the end of fiscal year 2015, relative to the baseline of the agency's energy use in fiscal year 2003;**

### **Means to achieve goals:**

#### **Increased R-Value**

- Use of Polyisocyanurate Insulation (highest R-value/inch)
- Staggered Joints
- Upper layers adhered

#### **Reflective/Light surfacing (Cool Roof)**

- Use of white APP, PVC and TPO systems that meet cool roof criteria
- Light granular surfaces on modified bitumen roofs
- Gravel surfaced built-up roofs

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# ***Executive Order 13423***

## ***Renewable Energy***

### **Policy:**

**(b) ensure that (i) at least half of the statutorily required renewable energy consumed by the agency in a fiscal year comes from new renewable sources, and (ii) to the extent feasible, the agency implements renewable energy generation projects on agency property for agency use;**

### **Means to achieve goals:**

#### **Installation of energy producing roofing systems**

- RAMP positioned to execute PV roof systems
- Building Integrated Photovoltaic (PV) systems

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# ***Executive Order 13423***

## ***Renewable Energy***

### Photovoltaic Roof Candidate List

| Nevada Test Site | Pantex | LANL    | LLNL |
|------------------|--------|---------|------|
| 23-300           | 11-007 | 53-0001 | 671  |
| 23-111           | 12-042 | 55-0004 | 691  |
| DAF              | 12-035 | 48-0001 | 571  |
| C-3              | 12-066 | 33-114  | 191  |
| A-1              |        | 33-019  |      |

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# ***Executive Order 13423***

## ***Sustainable Environmental Practices***

### **Policy:**

**(d) require in agency acquisitions of goods and services (i) use of sustainable environmental practices, including acquisition of bio-based, environmentally preferable, energy-efficient, water-efficient, and recycled-content products;**

### **Means to achieve goals:**

#### **Specify use of energy efficient materials**

- Polyisocyanurate Insulation (highest R-value/inch)
- Reflective/light surfacing – high emissivity (roofing and coatings)

#### **Specify bio-based materials**

- Coatings used to extend life (soy-based) and meet cool roof criteria
- Vegetative “Green” Roofs

#### **Specify recyclable materials**

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# ***Executive Order 13423***

## ***Hazardous Material Reduction***

### **Policy:**

**(e) ensure that the agency (i) reduces the quantity of toxic and hazardous chemicals and materials acquired, used, or disposed of by the agency, (ii) increases diversion of solid waste as appropriate, and (iii) maintains cost-effective waste prevention and recycling programs in its facilities;**

### **Means to achieve goals:**

#### **Life extending repairs**

- Defers need for replacement and subsequent disposal

#### **Specify cold-applied systems**

- Eliminates hot tankers and fumes during application

#### **New systems suitable for recovery upon expiration**

- Recyclable roofing materials (membranes/flashings)

#### **Method of insulation attachment allows for re-use in future**

- Reduce landfill waste – reduce tear-off costs

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# ***Energy Savings Recognized under RAMP***

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# Roof Asset Management Program Energy Efficiency – KCP Example

Pre-Replacement Example  
KCP Area L004 – 5,658 SF  
R-Value = 5.8

- Annual Heating Cost = \$ 3,923
- Annual Cooling Cost = \$ 353
- Total Annual Cost = \$ 4,276

Post-Replacement Example  
KCP Area L004 – 5,658 SF  
R-Value = 16.5

- Annual Heating Cost = \$ 1,347
- Annual Cooling Cost = \$ 127
- Total Annual Cost = \$ 1,474

## **Savings realized through roof replacement:**

Pre-replacement Energy Costs = \$ 4,276

Post-replacement Energy Costs = \$ 1,474

Annual Energy Cost Savings = \$ 2,802

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■ 66% Reduction in Annual Energy  
Costs in this example

# **Roof Asset Management Program Energy Savings**



Replaced roof sections have snow, while original construction does not - days after a snow storm

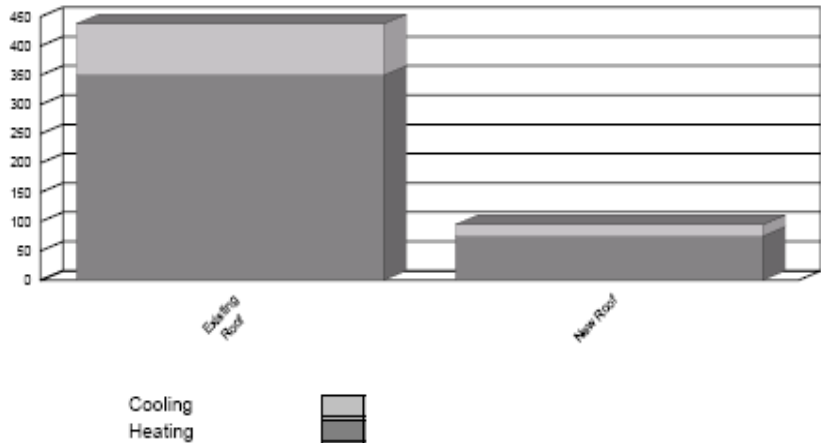
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**LANL Roof Area**

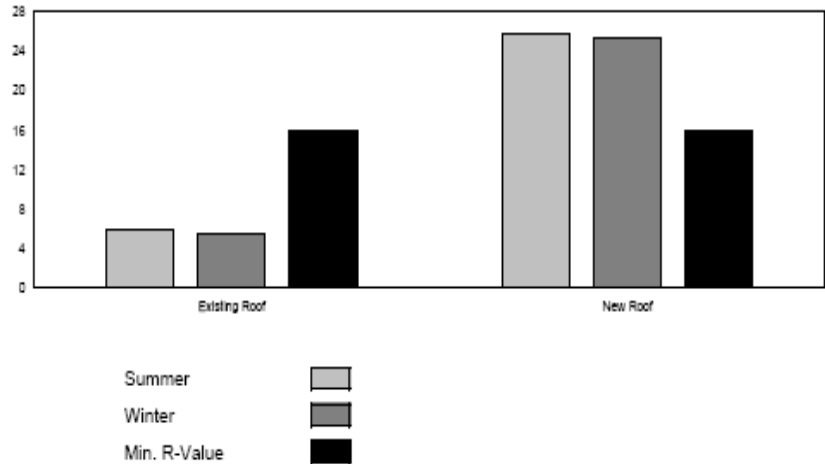
# Los Alamos Building 48-0001 Roof Area N

Heating & Cooling Costs (Dollars)



Heating & Cooling R-Value

Heating & Cooling R-Value



## Existing Roof

| System Description | R-Values                 |       | Annual Costs |          |
|--------------------|--------------------------|-------|--------------|----------|
| Existing Roof      | Heating:                 | 5.45  | Heating:     | \$349.96 |
|                    | Cooling:                 | 5.84  | Cooling:     | \$88.03  |
|                    | Minimum (ASHRAE 90.1-99) | 15.87 | Total:       | \$437.99 |
|                    |                          |       |              |          |

Roof Reflectivity:  
N/A

| Layer Type and Material                            | Thickness | R Value |
|----------------------------------------------------|-----------|---------|
| Built-up membrane (aggregate surfaced)             | N/A       | 0.33    |
| Glass fiber, 1-1/16 in. thick (top-side faced)     | 1.062     | 4.17    |
| Normalweight struct.concrete (150 lbs/ft³ density) | 3.5       | 0.17    |

## New Roof

| System Description | R-Values                 |       | Annual Costs |         |
|--------------------|--------------------------|-------|--------------|---------|
| New Roof           | Heating:                 | 25.39 | Heating:     | \$75.12 |
|                    | Cooling:                 | 25.78 | Cooling:     | \$19.94 |
|                    | Minimum (ASHRAE 90.1-99) | 15.87 | Total:       | \$95.06 |
|                    |                          |       |              |         |

Roof Reflectivity:  
N/A

| Layer Type and Material                            | Thickness | R Value |
|----------------------------------------------------|-----------|---------|
| CSPE (unsurfaced,min.reflect = .70, min.emit =.7   | N/A       | 0.24    |
| Polyisocyanurate, 2.0 in. thick (faced) [LTTR]     | 2         | 12.10   |
| Polyisocyanurate, 2.0 in. thick (faced) [LTTR]     | 2         | 12.10   |
| Normalweight struct.concrete (150 lbs/ft³ density) | 3.5       | 0.17    |

## Roof Asset Management Program Complex Wide - Weighted R-Value

### 2007 Roof Replacements:

|                                   |              |                    |
|-----------------------------------|--------------|--------------------|
| Pre-replacement R-Value           | 8.12         |                    |
| Post-replacement R-Value          | <u>23.77</u> |                    |
| <b><i>Increase in R-Value</i></b> | 15.65        | <b><i>193%</i></b> |

### 2008 Roof Replacements:

|                                   |              |                    |
|-----------------------------------|--------------|--------------------|
| Pre-replacement R-Value           | 8.94         |                    |
| Post-replacement R-Value          | <u>21.37</u> |                    |
| <b><i>Increase in R-Value</i></b> | 12.43        | <b><i>139%</i></b> |

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# Roof Asset Management Program Energy Efficiency

## 2005-2010 Reduction in Energy Costs

| Site         | SF               | Cost Before Replacement | Cost After Replacement | Annual Savings    | 20-Year Savings      |
|--------------|------------------|-------------------------|------------------------|-------------------|----------------------|
| KCP          | 336,867          | \$ 180,525              | \$ 68,573              | \$ 111,952        | \$ 2,239,040         |
| LANL         | 723,372          | \$ 173,226              | \$ 47,729              | \$ 125,497        | \$ 2,509,940         |
| LLNL         | 149,455          | \$ 19,607               | \$ 6,895               | \$ 12,712         | \$ 254,240           |
| NTS          | 283,594          | \$ 227,137              | \$ 51,164              | \$ 175,973        | \$ 3,519,460         |
| PTX          | 376,747          | \$ 92,577               | \$ 27,661              | \$ 64,916         | \$ 1,298,320         |
| SNLL         | 24,149           | \$ 1,193                | \$ 749                 | \$ 444            | \$ 8,880             |
| Y-12         | 544,678          | \$ 124,362              | \$ 44,678              | \$ 79,684         | \$ 1,593,680         |
| <b>Total</b> | <b>2,438,862</b> | <b>\$ 818,627</b>       | <b>\$ 247,449</b>      | <b>\$ 571,178</b> | <b>\$ 11,423,560</b> |

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EnergyWise, a savings calculator jointly developed by ORNL and the National Roofing Contractors Association (NRCA), was used to develop the cost savings. The basis of savings is developed by establishing the R-Value of the systems before and after replacement. Site specific utility costs are captured along with the region specific heating/cooling days for use in generating the results.